



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Order 7014
Ship 17 July

648.4703

Job Sheet 178677



Part No: 648.4703

Job Qty: 1 ea

Part Name: C10 Overhaul Kit



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

5092413

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/17/18	0.00	0.00	Start Up Stores/Pkg-1		SP18-7-16
110	Small Fab	1 pcs		7/17/18	0.00	1.00	Small Fab-6		SP18-7-16
120	QC	1 pcs		7/17/18	0.00	0.00	QC4		38 JUL 26 2018
125	DC	1 pcs		7/17/18	0.00	0.00	DC		9-88 JUL 26 2018
130	Packaging	1 pcs		7/17/18	0.00	0.00	Packaging3-1		DAS JUL 26 2018
140	QC21-FG	1 Ea		7/17/18	0.00	0.00	QC21		21 JUL 26 2018

Part Op 110 - Pick bag and tag
Descriptions: 125 - Supply owner's & overhaul procedures manual
130 - Identify and pack for shipping as per PPP 647.7303

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4 20-3/8	see P/N 188-FPSS-1/4-20-3/8	2 Ea (2 ea)	90-Start up Operation	5048557
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	90-Start up Operation	5073061
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	90-Start up Operation	5042363
600.1309-A	Label	1 Ea (1 ea)	90-Start up Operation	
600.1347	C10 Warning Label	1 (1 ea)	90-Start up Operation	5092153
AN4-23A	Bolt	2 Ea (2 ea)	90-Start up Operation	F123434-40
AN6-31A	Bolt	6 Ea (6 ea)	90-Start up Operation	5065330
AN960-416	Flat Washer Dia 1/4"	3 Ea (3 ea)	90-Start up Operation	5056461
AN960-416L	Washer	2 (2 ea)	90-Start up Operation	5050655-1
AN960-616L	5/8" OD, THIN FLAT WASHER see NAS1149F0632P	12 Ea (12 ea)	90-Start up Operation	5027738
C10-10-2	Actuator Pin	1 pcs (1 ea)	90-Start up Operation	5068045
C10-10-3	Actuator Bushing	2 pcs (2 ea)	90-Start up Operation	5068885
C10-21-4	Lock Washer	8 Ea (8 ea)	90-Start up Operation	5038404
C10-22	Lock Bumper	3 Ea (3 ea)	90-Start up Operation	5078626
C10-23-1	Keeper Spacer	1 Ea (1 ea)	90-Start up Operation	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	90-Start up Operation	5060601
C10-23-3	Keeper Bushing	2 Ea (2 ea)	90-Start up Operation	5029201
C10-3	Load Beam Bumper	1 Ea (1 ea)	90-Start up Operation	5083088
C10-4-10	Spring Anchor Spring Pin	2 pcs (2 ea)	90-Start up Operation	5068047
C10-4-6	Lock Spring	1 pcs (1 ea)	90-Start up Operation	5068048
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	90-Start up Operation	5068049
C10-4-8	Lock Bushing	2 Ea (2 ea)	90-Start up Operation	5074860

C10-4-9 Upper Roller DU Bearing
 C10-7 Locating Pin
 C10-8 Trunnion Bushing
 C10-9-2 Latch Bearing Torrington
 C10-9-4 Latch Shaft Bearing
 C10-9-6 Latch Return Spring
 C2-14-2 Label Rivets
 C3-12-6 Lock Roller Pin Circlip
 C45-12-6 Retaining Ring
 C45-8-4 Solenoid Cover Gasket
 MS21044N6 Nut, Self-Lock .375-24,UNJF-3B
 MS21083N4 Nut
 MS27039-4-08 Screw

1 pcs (1 ea) 90-Start up Operation
 3 pcs (3 ea) 90-Start up Operation
 2 Ea (2 ea) 90-Start up Operation
 1 Ea (1 ea) 90-Start up Operation
 2 Ea (2 ea) 90-Start up Operation
 2 Ea (2 ea) 90-Start up Operation
 2 Ea (2 ea) 90-Start up Operation
 2 Ea (2 ea) 90-Start up Operation
 1 Ea (1 ea) 90-Start up Operation
 6 Ea (6 ea) 90-Start up Operation
 2 Ea (2 ea) 90-Start up Operation
 1 Ea (1 ea) 90-Start up Operation

5068887
 5072955
 5068715
 5068889
 5074868
 5046045
 5046661
 5066110
 5045011
 5029336
 5065332
 m4964
 5039330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1/4 20-3/8	2	0	0
	188-FPSS-1032-1/4	2	173	0
	188-SHCS-1032-3/4	8	268	0
	600.1309-A	1	0	0
	600.1347	1	0	0
	AN4-23A	2	592	0
	AN6-31A	6	26	0
	AN960-416	3	0	0
	AN960-416L	2	0	0
	AN960-616L	12	0	0
	C10-10-2	1	99	0
	C10-10-3	2	20	0
	C10-21-4	8	60	0
	C10-22	3	31	0
	C10-23-1	1	0	0
	C10-23-2	1	52	0
	C10-23-3	2	0	0
	C10-3	1	1	0
	C10-4-10	2	98	0
	C10-4-6	1	23	0
	C10-4-7	1	14	0
	C10-4-8	2	38	0
	C10-4-9	1	20	0
	C10-7	3	100	0
	C10-8	2	32	0
	C10-9-2	1	9	0
	C10-9-4	2	32	0
	C10-9-6	2	13	0
	C2-14-2	2	236	0
	C3-12-6	2	79	0
	C45-12-6	2	44	0
	C45-8-4	1	1	0
	MS21044N6	6	106	0
	MS21083N4	2	270	0
	MS27039-4-08	1	82	0

Part Specifications

Specifications could not be found.